

Order 9287

2 Nov



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D412-760-019
Job Sheet 184641



Part No: D412-760-019

Job Qty: 1 ea

Part Name: Cabin Floor Protector (Seat Rail Compatible)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP Rev:A 10.06.04 new issue DD verf:JLM IPP Rev:B 10.10.20 as per DSI9523 revB DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 30 2018
110	Packaging	1 pcs	11/2/18	11/2/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs	11/2/18	11/2/18	0.00	0.00	QC4		
130	Packaging	1 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2		DAS 21 OCT 30 2018
135	DC	1 pcs	11/2/18	11/2/18	0.00	0.00	DC		DAS 21 OCT 30 2018
140	QC21-FG	1 Ea	11/2/18	11/2/18	0.00	0.00	QC21		DAS 21 OCT 30 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-760-019/DSI 9523 Location: _____ PPP
Descriptions: Rev: _____

135 - Photocopy bluefile & type labels per PPP D412-760-019/DSI 9523 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3580-1	Joggle Bracket	6 Ea (6 ea)	90-Start up Operation	5096780
D3628-1	Washer, Cupped	10 Ea (10 ea)	90-Start up Operation	5083327
D4122-1	Floor Protector, Fwd	1 Ea (1 ea)	90-Start up Operation	5119559
D4122-3	Floor Protector, Aft	1 Ea (1 ea)	90-Start up Operation	5119533

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3580-1	6	36	0
	D3628-1	10	430	0
	D4122-1	1	0	0
	D4122-3	1	0	0



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Container No: S122805



Part: D412-760-019

Job No: 184641

Serial No/Batch: S122805

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 3, FAA STC SR024921

ications

ld not be found.

Plex 10/15/18 1:45 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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